

Name	Acres	Benefits	Drawbacks
Phase 1 Sites: identified by FDOT/Port of PB			
Pratt Whitney Site (Palm Beach County)	~500	Land use/zoned industrial, on SR 710, access to CSX rail	Small site, Superfund site - would require clean-up, nearby natural areas, wetlands that could be impacted, not near US 27
Florida Crystals (Palm Beach County)	~9,000	Sufficient size*, partial land use/zoning industrial, direct access to rail, US 27	In potential flow-way footprint below lake, can trigger massive development outside USB, would generate massive opposition from environmental community
Florida Crystals (Martin County)	~5,000	Sufficient size*, on SR 710, access to rail	Proximity to natural areas, wetlands that could be impacted, no access to US27, would generate opposition from local community
US Sugar/Bryant Mill (Palm Beach County)	~5,000	Sufficient size*, located within urban area, direct access to rail and US 441/US98 would serve employment for local communities, could spark additional economic growth in area	Agregegate mine proposed for site, transportation issues would need resolving
US Sugar (Palm Beach County)	~5,000	in South Bay, would address employment for lake communities, direct access to US 27,rail, inside urban service area, could generate jobs & revitalization	In flow-way footprint, if potentially close to existing residential would cause compatibility issues

Phase 2 Sites: Landowner/developer offerings

Triangle Farms/adjacent land (St. Lucie County)	~5,500	Sufficient size*, direct rail access	Continues routing trucks onto I-95, Location is close to existing residential and will cause compatibility issues
Hilliard Family/Airglades (Hendry County)	2,300/6,000	Has industrial land use on approximately 2,300 acres, is on US 27, has rail, is close to Clewiston, hardest hit community from US Sugar buyout, is short commute from other Glades communities, Hilliard family offers adjacent land, has airport, is outside the EAA	Is slightly west of lake, creates commute for eastern Glades communities, is outside Palm Beach County(political may trigger discussion of the Heartland Express& opn millions of acres in Heartland to development issue),
Lykes Brothers (Glades County)	~5,000	Direct access to US27, rail, short commute from Clewiston	Further from Glades communities, split site, could spark the Heartland Express & open millions of acres in Heartland to development,further away from eastern ports, creates circuitous route around lake for trucking would require grade crossing to CSX, insufficient land, Martin residents are against the inland port, too small.
Quillen/Ascot Development (Martin County)	~300	Direct access to US 710,and CSX rail	Small site, would face oppostion from local community

** Quillen/Ascot site has been withdrawn by the developer			
Vavrus Ranch (Palm Beach County)	~5,000	Sufficient size*	Is on environmentally sensitive land, has no highway or rail access, contains high quality wetlands, is headwaters to Loxahatchee River, would face huge opposition from community

Analysis prepared by Joanne Davis of 1000 Friends of Florida

* FDOT & port authorities recommend a 3,500 acre size